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D3255-3

Job Sheet 205328



Part No: D3255-3

Job Qty: 16 pcs

DAS
21
9-88

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Due Date: 2/7/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 06-08-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs	2/7/20	2/7/20	0.17	0.58	Waterjet - Flow		20/01/22
120	QC 8	16 pcs	2/7/20	2/7/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	16 pcs	2/7/20	2/7/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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	Packaging 3 - 4 - B4B					
	Packaging 3 - 5 - B4B					
	Packaging 3 - 6 - B4B					
	Packaging 3 - 7 - B4B					
	Packaging 3 - 8 - B4B				DAS 28 9-89	
	Packaging 3 - 9 - B4B					
	Packaging 3 - 10 - B4B					
	Packaging 3 - 11 - B4B					
	Packaging 3 - 12 - B4B					
	Packaging 3 - 13 - B4B					
	Packaging 3 - 14 - B4B					
	Packaging 3 - 15 - B4B					
	Packaging 3 - 16 - B4B					
	Packaging 3 - 17 - B4B					
	Packaging 3 - 18 - B4B					
	Packaging 3 - 19 - B4B					
	Packaging 3 - 20 - B4B					
	Packaging 3 - 21 - B4B					
	Packaging 3 - 22 - B4B					
	Packaging 3 - 23 - B4B					
	Packaging 3 - 24 - B4B					
	Packaging 3 - 25 - B4B					
	Packaging 3 - 26 - B4B					
	Packaging 3 - 27 - B4B					
	Packaging 3 - 28 - B4B					
	Packaging 3 - 29 - B4B					
	Packaging 3 - 30 - B4B					
	Packaging 3 - 31 - B4B					
	Packaging 3 - 32 - B4B					
	Packaging 3 - 33 - B4B					
	Packaging 3 - 34 - B4B					
	Packaging 3 - 35 - B4B					
	Packaging 3 - 36 - B4B					
	Packaging 3 - 37 - B4B				DAS 21 8-89	
	140 QC 21 - SA	16 pcs	2/7/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	JAN 24 2020
Part Op 120 - (QC8- Inspect parts - second check) Descriptions: 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304S22GA	304/316 .032 Sheet	.7200 sf (.045 ea)	100-Waterjet - Flow - 1	S036435		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	M304S22GA	1	83	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Cap	2.440inches ± 0.030	2.470 2.410			
2	Cap	2.690inches ± 0.030	2.720 2.660			
3	Cap	0.032inches ± 0.010	0.042 0.022			

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S249735



Part: D3255-3

Job No: 205328

Serial No/Batch: S249735

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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